

<div style="font-size: 2em; font-weight: bold; margin: 0;">TASTA</div> <div style="font-weight: bold; margin: 0;">ARMATURA Sp. z o.o.</div>		<div style="font-weight: bold; margin: 0;">Inspection certificate 3.1+PED PN-EN 10204</div> <div style="text-align: right; margin: 0;">1 / 1</div>	
		<div style="font-size: 0.8em;">A03</div> <div style="font-weight: bold; margin: 0;">Document No 2021/06/11691</div>	<div style="font-size: 0.8em;">Z02</div> <div style="font-weight: bold; margin: 0;">Date 2021-06-07</div>
		<div style="font-size: 0.8em;">A04</div> <div style="font-weight: bold; margin: 0;">Manufacturer's mark</div> <div style="text-align: center; margin-top: 5px;"> </div>	<div style="font-size: 0.8em;">A05</div> <div style="font-weight: bold; margin: 0;">Quality Assurance Department</div>

  

NIP: 865-00-13-543 Władysława Grabskiego 38 37-450 Stalowa Wola POLAND PN-EN ISO 9001:2015/Certyfikat nr CSJ/115/2019 UDT-CERT:4/68/UE/Cert.CSJ/115/WM/PED/2019 AD 2000 Merkblatt W0/Cer.01 2627 PL/M-200005.00	A06.1 Customer		VanLeeuwen Pipe&Tube,s.r.o.	
	A06.2 Consignee		VanLeeuwen Pipe&Tube,s.r.o.	
	A06.3 Receiver of the document		VanLeeuwen Pipe&Tube,s.r.o.	
	A07 Purchaser's order number		A08 Manufacturer's works order num	
				1294

  

B01 / B09 - B11 Product description		B08 Quantity in psc	
Flat flange PN-EN 1092-1 01B1 PN 10 DN 800/813.0		24	
B02 Steel and standard		B07 Heat No	
PN-EN 1092-1 ; AD 2000 W0/W9 ; S235JR / PN-EN 10025-2 ;		22729	
B04 Delivery Condition/forming metod		B12 Theoretical mass	
Normalised			
B06 Marking		<div style="font-weight: bold; margin-top: 5px;">EN 1092-1 01B1 PN 10 DN 800/813.0 S235JR 22729</div>	

  

B07 Heat No	C71-C92 Chemical composition %																CEV	
	C	Mn	Si	P	S	Cr	Ni	Cu	Mo	Al	V	N						
22729	0.18	0.42	0.19	0.022	0.019	0.01	0.02	0.01	0.003			0.005						0.2546

  

C02 Direction of taking sample					C33-C39 Diameter of the ball/weighting force					
C00 Test No	C03 Temp. °C	C11 Yield point /MPa/	C12 Tensile strength /MPa/	C13 Elongation %	C14 Narrowing Z %	C30-C32 Hardness test on fitting HBW				
22729		Re	244	387	A5	31				124

  

Impact test												
C02 Direction of taking sample					q - transverse		C41 Size		10 x 10			
C00 Test No	C03 Temp. °C	C40 Type of specime	Unit	Mesaured value				C44 value counted to standard measurements of				
				C42 1	C42 2	C42 3	C43 average	Required	1	2	3	average
22729	20	ISO-V	J	52	58	49	53		52	58	49	53

  

D02-D99 Non-destructive and additional tests	Standard	Criterion

  

Z06 Supplementary confirmation	
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D01 Marking, surface and dimension checked - no objections.	Z03 Work's Inspector stamp
Z01 Hereby we confirm that above-mentioned products became examined and realize requirements of given norms and order.	<div style="font-size: 0.8em;">Z03 Work's Inspector</div> <div style="margin-top: 20px;"> <div style="font-weight: bold; font-size: 0.9em;">Z up. PREZESA ZARZĄDU</div> <div style="font-weight: bold; font-size: 0.9em;">TASTA Armatura Sp. z o.o.</div> <div style="font-weight: bold; font-size: 0.9em;">Referent ds. Kontroli Jakości</div> <div style="font-style: italic; font-size: 0.9em;">Tomasz Michalak</div> </div>
Z05 TASTA ARMATURA has implemented and applies the quality system in production of materials intended to be used in pressure equipment verified for conformity with Annex I Clause 4.3 of the Directive 2014/68/EU.	