

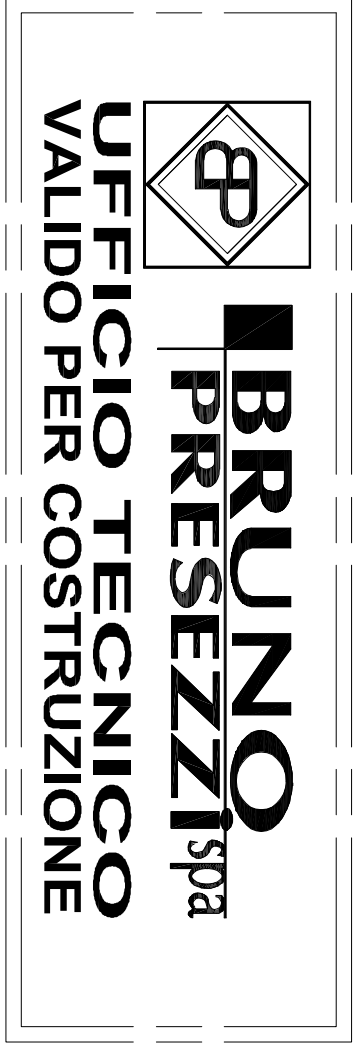
GENERAL MACHINING TOLERANCE - GRADE MEDIUM (UNI EN ISO 22768)										REMOVE SHARP EDGES TOGLIERE SPIGOLI VIVI		
TOLLERANZA GENERALE DI LAVORAZIONE - GRADO MEDIO (UNI EN ISO 22768)										Chamfer Smusso		
Size	above	Gruppo di		oltre	-	6	30	120	400	1000	2000	4000
	up to	dimensioni		fino a	6	30	120	400	1000	2000	4000	
Tolerance			Scostamenti		±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3

REMOVE SHARP EDGES
TOGLIERE SPIGOLI VIVI

Chamfer
Smusso

0.5x45°

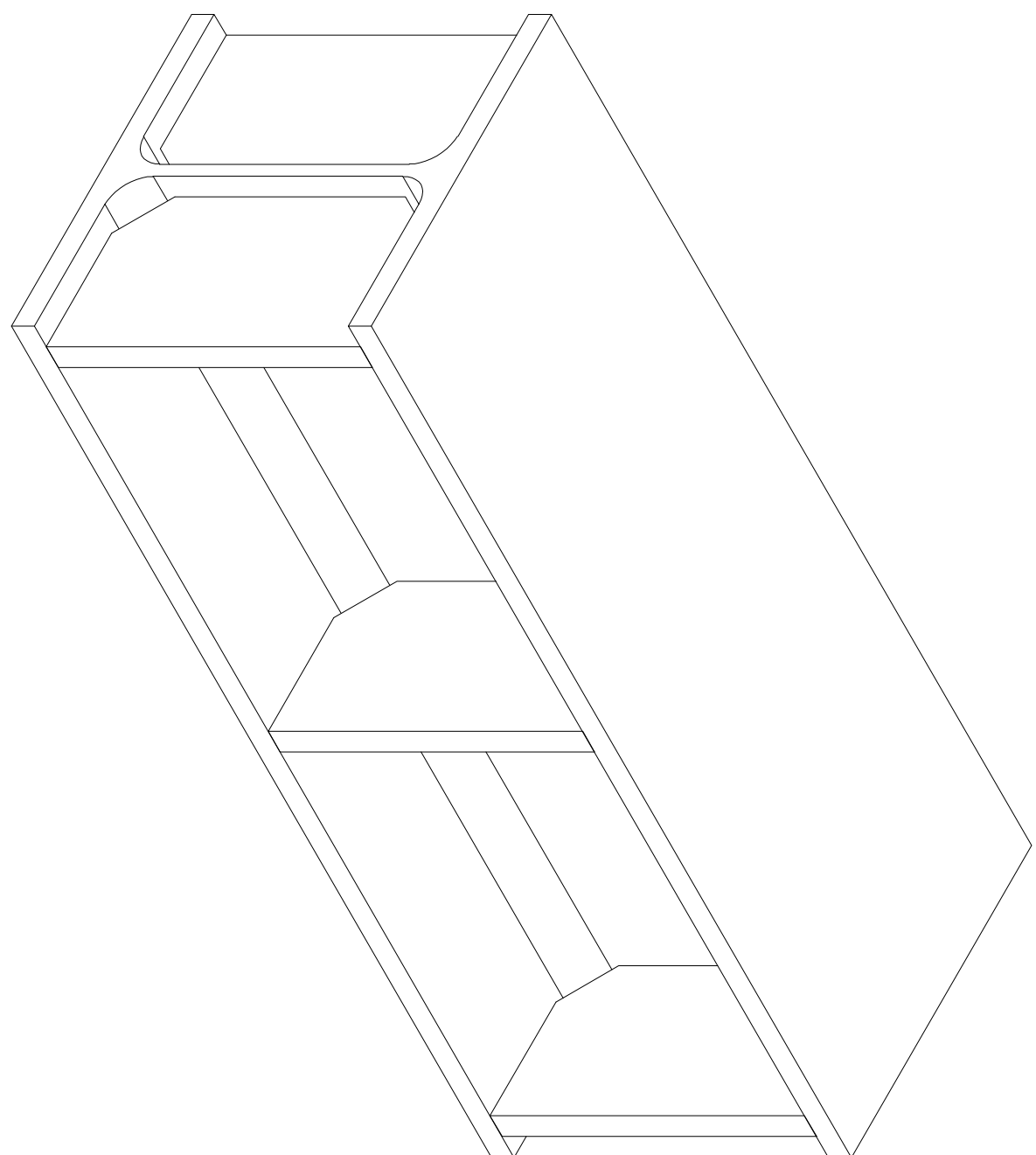
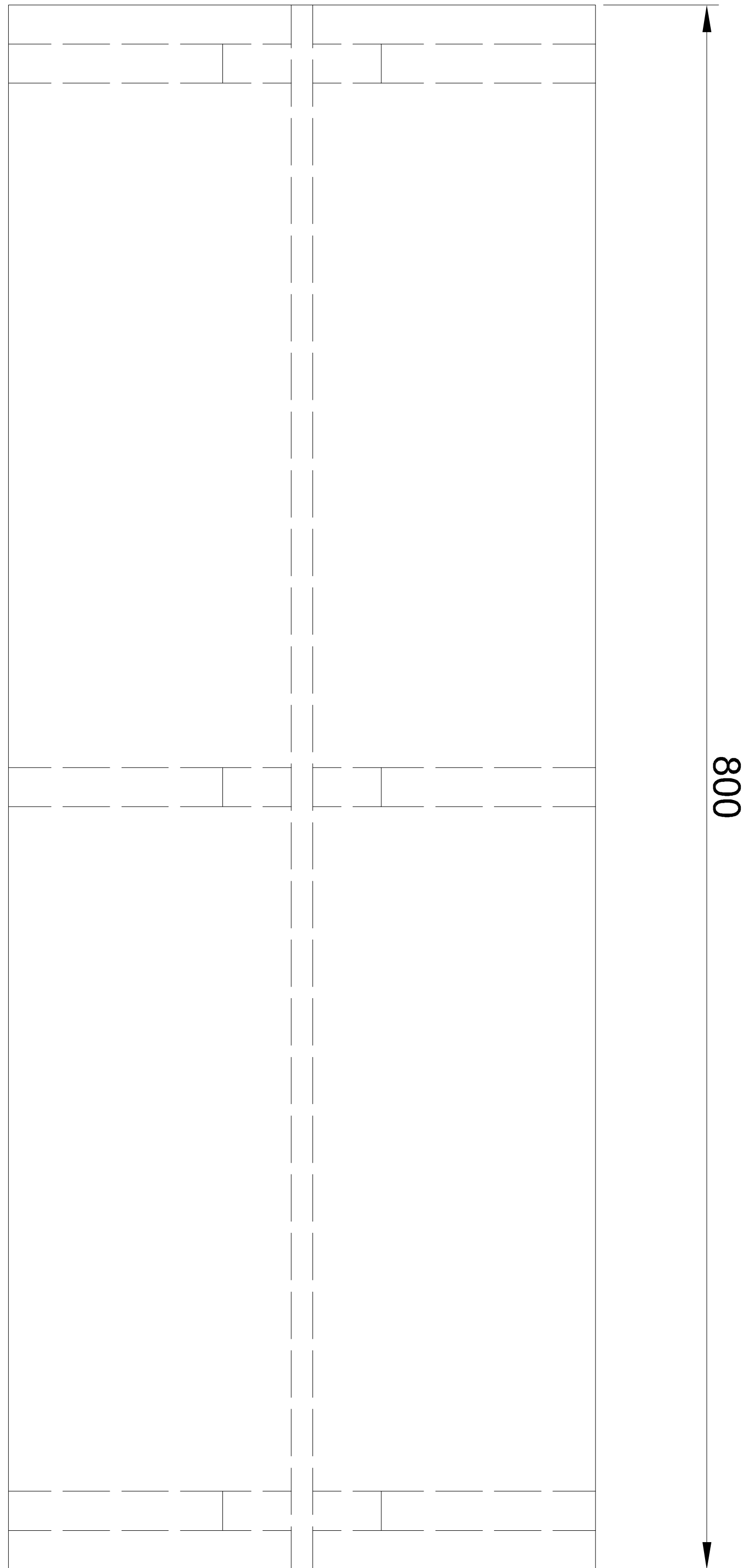
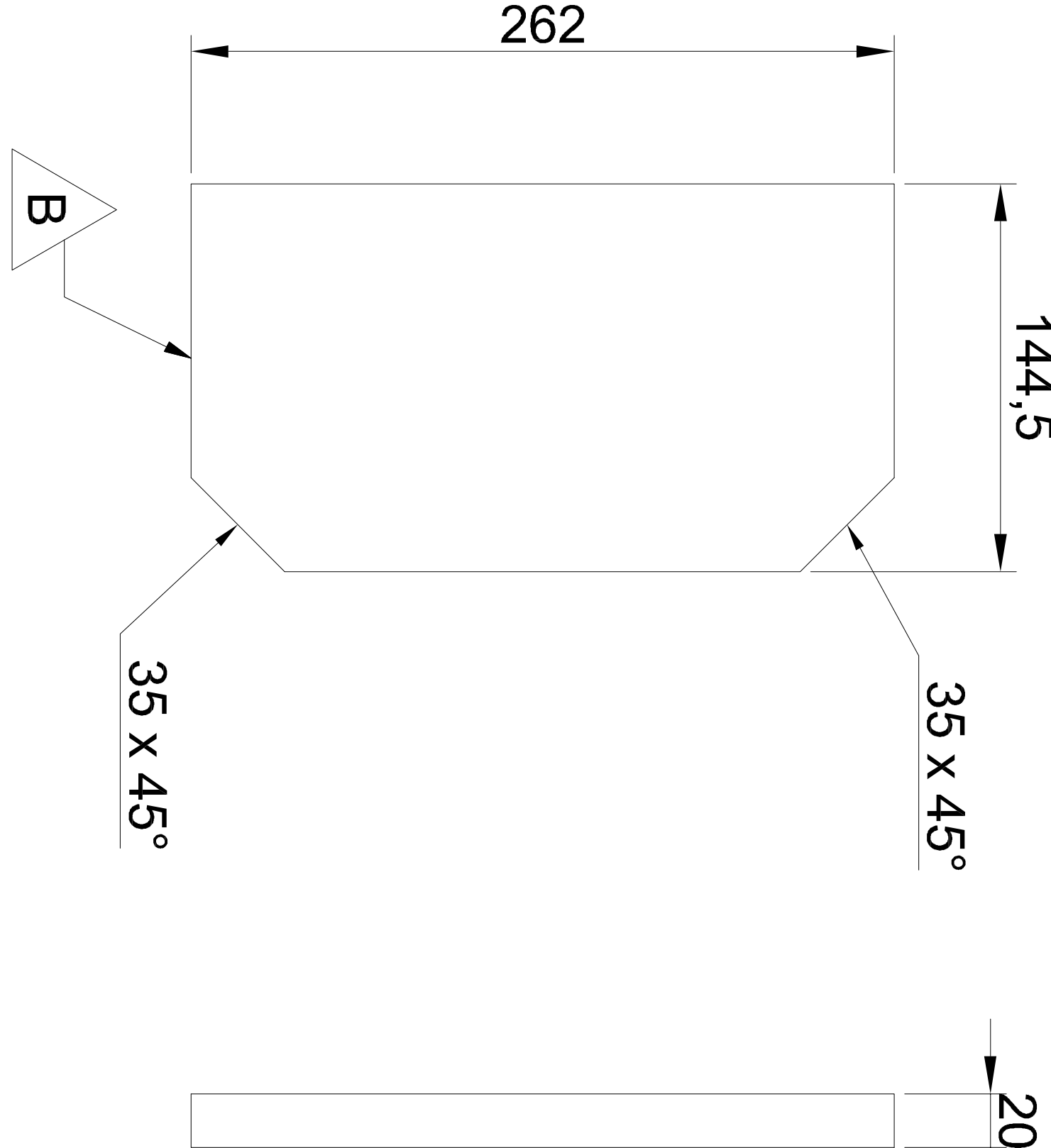
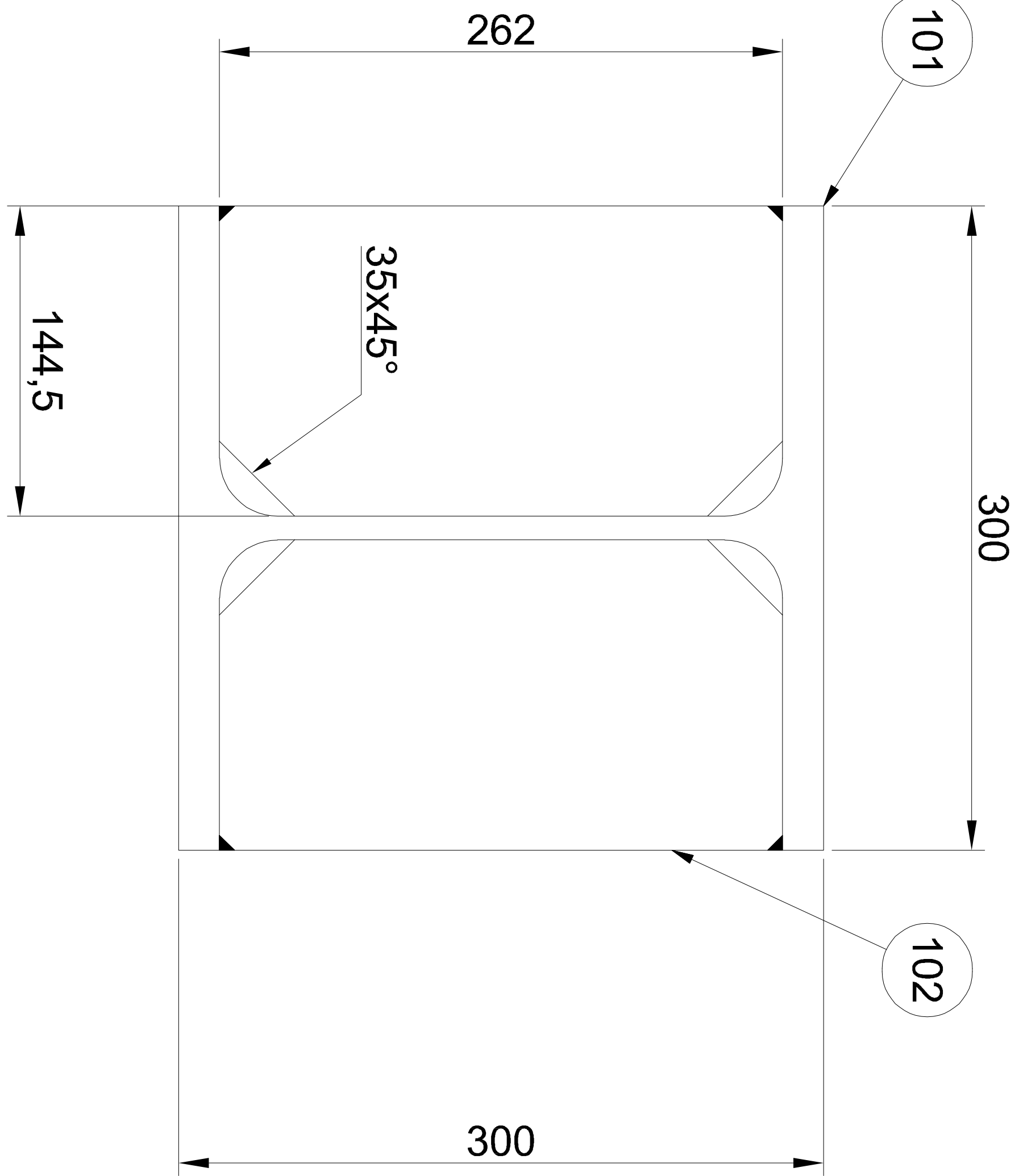
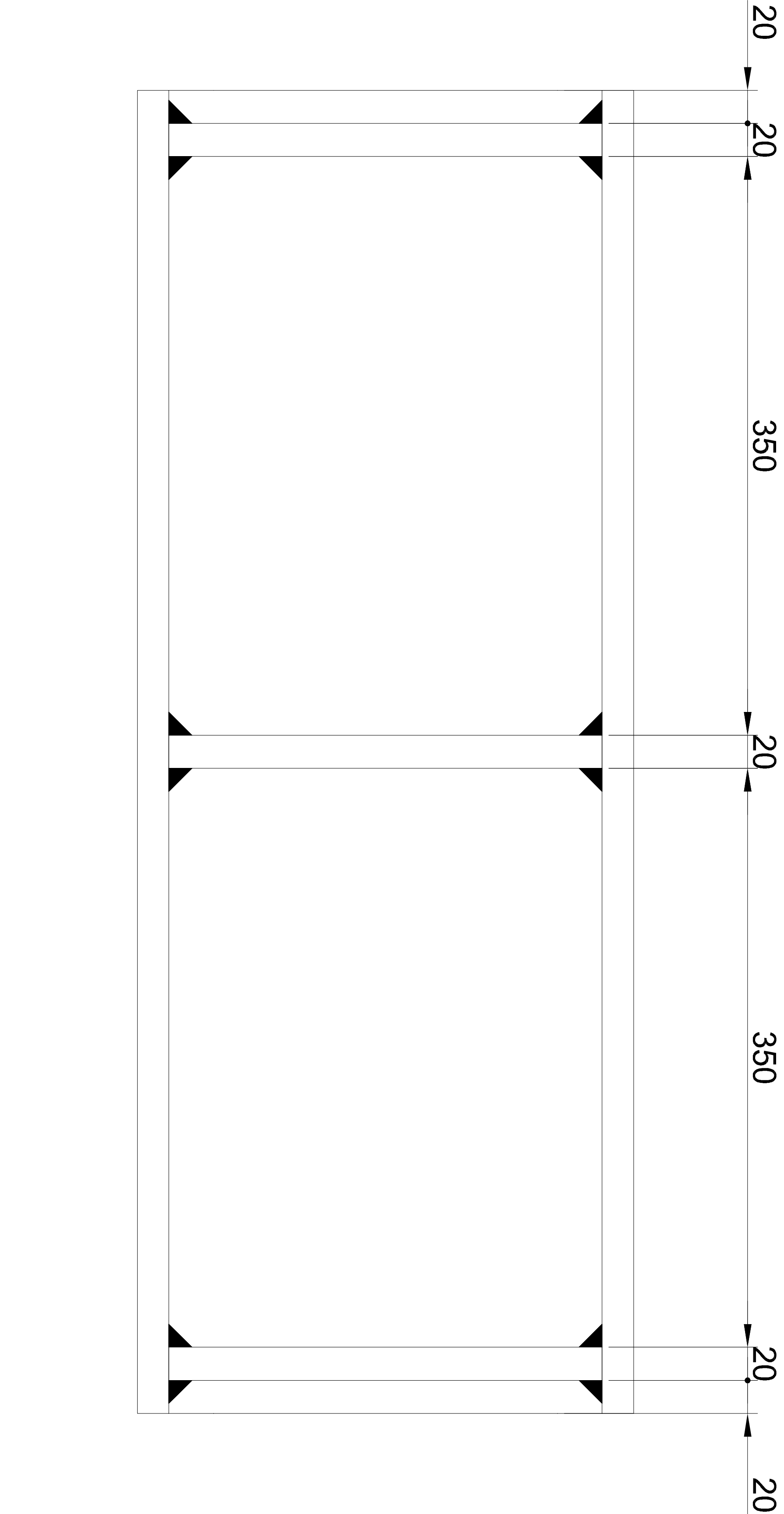
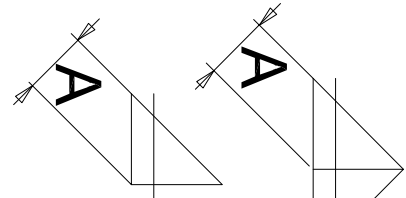
R=0.5



NORME GENERALI DI SALDATURA
GENERAL RULES FOR WELDED JOINTS

PREPARAZIONE DEI LEMBI SECONDO "DIN 1912"
EDGE PREPARATION FOR WELDING ACCORDING TO

DOVE NON ALTRIMENTI INDICATO - A = 0.7
DELLO SPESSORE MINIMO DA COLLEGARE
WHERE NOT SPECIFIED - A = 0.7
OF THE MINIMUM THICKNESS TO BE JOINT



NB : Assieme a carico cliente

Customer's scope of supply

6	Lamiera	Sheet	102	S275JR EN 10025		5,8	
1	Profilato HEB 300 UNI	Beam HEB 300 UNI	101	S275JR EN 10025		93,6	
Q.tà	Descrizione	Description	Pos.	Materiale	Numero Parte	Massa	R.I.C.
	S.S.	R.V.	R.V.			128,1 kg	

Q.TA'	DATA	Disegnato	Verificato	Autorizzato	Materiale	Massa
	13/01/2020					

Travi di supporto guide carrello scarico coil
(Support Beams of the Coil Unloading Trolley Guides)

CRONOLOGIA REVISIONI					
ZONA	REV.	DESCRIZIONE	DATA	APPR.	DIS.
	A	Aggiunta traduzione in lingua inglese	21/09/2021	R.V.	A.B.
	B	- Aggiunto dettaglio saetta - Added lightning bolt detail	26/06/2023	R.V.	S.P.

DIS. ASSIEME		COMMESSA N.	Disegno N.		Scala:	1 : 4
			49-02-30A-109		Revisione:	B
					Foglio:	1 di 1
					Via per Omega 8 - BURAGO DI MOLICO (PA) - C.A.P. 20875 (MB) - ITALY Tel. 039/635021 FAX 039/6081973 - e-mail: bruno.prezzi@brunoprezzi.com	
					A2	